



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-1
Job Sheet 208885



Part No: D2230-1

Job Qty: 100 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/20

Job Tracking No:

Due Date: 4/9/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
				Setup Hrs	Run Hrs	Workcenter / Supplier			
110 Purchasing	100 pcs		4/8/20	0.00	0.00	Purchasing - 1			[Signature] APR 14 2020
						Purchasing - 2			
						Purchasing - 3			
120 Packaging 2-1 - Receive - B4B	100 pcs		4/8/20	0.00	0.00	Packaging 2 - 1 - B4B			[Signature] APR 14 2020
						Packaging 2 - 2 - B4B			
						Packaging 2 - 3 - B4B			
						Packaging 2 - 5 - B4B			
						Packaging 2 - 4 - B4B			
						Packaging 2 - 6 - B4B			
						Packaging 2 - 7 - B4B			
						Packaging 2 - 8 - B4B			
						Packaging 2 - 9 - B4B			
						Packaging 2 - 10 - B4B			
						Packaging 2 - 11 - B4B			
						Packaging 2 - 12 - B4B			
						Packaging 2 - 13 - B4B			
						Packaging 2 - 14 - B4B			
						Packaging 2 - 15 - B4B			
						Packaging 2 - 16 - B4B			
						Packaging 2 - 17 - B4B			
						Packaging 2 - 18 - B4B			
						Packaging 2 - 19 - B4B			
						Packaging 2 - 20 - B4B			
						Packaging 2 - 21 - B4B			
						Packaging 2 - 22 - B4B			
						Packaging 2 - 23 - B4B			
						Packaging 2 - 24 - B4B			
						Packaging 2 - 25 - B4B			
						Packaging 2 - 26 - B4B			
						Packaging 2 - 27 - B4B			
						Packaging 2 - 28 - B4B			



Container No: S270403



Part: D2230 - 1
Job No: 208885
Serial No/Batch: S270403

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/14/20



Container No: S270403



Part: D2230-1

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Date: 04/14/20

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
130 QC 6	100 pcs	4/8/20	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
				QC 6 - 82		
140 Handfinish - 1-1 Chemical-B4B	100 pcs	4/8/20	0.00 1.67	Handfinish - 1 - 1 - B4B		
				Handfinish - 1 - 2 - B4B		
				Handfinish - 1 - 3 - B4B		
				Handfinish - 1 - 4 - B4B		
				Handfinish - 1 - 5 - B4B		
				Handfinish - 1 - 6 - B4B		
				Handfinish - 1 - 7 - B4B		
				Handfinish - 1 - 8 - B4B		
				Handfinish - 1 - 9 - B4B		
				Handfinish - 1 - 10 - B4B		
				Handfinish - 1 - 11 - B4B		
				Handfinish - 1 - 12 - B4B		
				Handfinish - 1 - 13 - B4B		
				Handfinish - 1 - 14 - B4B		
				Handfinish - 1 - 15 - B4B		
				Handfinish - 1 - 16 - B4B		
				Handfinish - 1 - 17 - B4B		
				Handfinish - 1 - 18 - B4B		
				Handfinish - 1 - 19 - B4B		
				Handfinish - 1 - 20 - B4B		
				Handfinish - 1 - 21 - B4B		
				Handfinish - 1 - 22 - B4B		
150 QC 7	100 pcs	4/8/20	0.00 0.00	QC 7 - 10		
				QC 7 - 13		
				QC 7 - 14		
				QC 7 - 15		

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APR 15 2020

BER 20.04.20

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[Dart Hawkesbury] Job Sheet - Lussier, Patrick

					QC 7 - 17	
					QC 7 - 18	
					QC 7 - 19	
					QC 7 - 2	
					QC 7 - 28	
					QC 7 - 3	
					QC 7 - 30	
					QC 7 - 34	20-04-30
					QC 7 - 36	
					QC 7 - 37	
					QC 7 - 41	
					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
					QC 7 - 40	
					QC 7 - 24	
					QC 7 - 43	
					QC 7 - 61	
					QC 7 - 81	
					QC 7 - 76	
					QC 7 - 79	
					QC 7 - 83	
					QC 7 - 82	
					QC 7 - 87	
160 Powdercoat - 1 White GI(A)- B4B	100 pcs	4/9/20	0.00	1.67	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	20-05-01.
					Powdercoat - 4 - B4B	
170 QC 3	100 pcs	4/9/20	0.00	0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	DAS MAY 06 2020 40 9-89
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
					QC 3 - 82	

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MAY 06 2021

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180 Packaging 3-1 - Stock - B4B	100 pcs	4/9/20	0.00 0.00	QC 3 - 87	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	100 pcs	4/9/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
				Broussard	

Part Op 110 - (Purchasing) Issue P/O to Metec :POHB046212 Manufacture as per dwg C of C is required 120 -
 Descriptions: (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach

130 - (QC6- All purchased or subcontracted products)

140 - Chemical Conversion Coat per QSI005 4.1

150 - QC7-Inspect Chemical Conversion Coat

160 - START TIME: 10:30 OVEN TEMPERATURE: 10:00 FINISH TIME: 3:30

170 - QC3- Inspect Part Finish Standard Process

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Patrick Lussier

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2230-1P	Lug	100 pcs (1 ea)	110-Purchasing	5270400
D2423	Lug Extrusion	6.8300 ft (.0683 ea)	110-Purchasing	5246315

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2230-1P	100	0	0
	D2423	7	547	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches ± 0.010	4.460 4.440		
2	Mounting Lug	0.306Inches ± 0.010	0.316 0.296		
3	Mounting Lug	0.345Inches ± 0.010	0.355 0.335		
4	Mounting Lug	0.400Inches ± 0.010	0.410 0.390		
5	Mounting Lug	0.250Inches ± 0.010	0.260 0.240		
6	Mounting Lug	3.700Inches ± 0.010	3.710 3.690		
7	Mounting Lug	0.750Inches ± 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	1.910Inches ± 0.010	1.920 1.900		
10	Mounting Lug	1.200Inches ± 0.010	1.210 1.190	Radius	
11	Mounting Lug	0.375Inches ± 0.010	0.385 0.365		
12	Mounting Lug	0.273Inches ± 0.010	0.283 0.263		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB046212**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046212

PO Date: 4/2/20

Due Date: 4/9/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	208885	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed X100	-	4/9/20	100 pcs	0 pcs	100 pcs	\$15.75/pcs	\$1,575.00
Line Item Note: *Please supply unpainted*														Grand Total: \$1,575.00

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT

Patrick Lussier

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
25	DART-D3041-5P- UNPAINTED	Clamp	C	S246315	-	HB045579
25	DART-D3041-7P- UNPAINTED	Clamp	C	S246315	-	HB045579
100	DART-D2230-1P- UNPAINTED	Mounting Lug	G	S246315	-	HB046212

MATERIAL: supplied by DART

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, April 14, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 27152
Shipment Date: 14-Apr-2020
Ship Via: Pick up at METEC

Customer Code: DART
Phone: (613) 632-9577

Terms: Net 60 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	100	100	0	0	EA	DART-D2230-1P-UNPAINTED Mounting Lug Unpainted	G	4741-01
Order No: 4741 Order Date: 04/02/2020 PO Number: POHB046212								
7	25	25	0	0	EA	DART-D3041-5P-UNPAINTED Clamp	C	4526-07
Order No: 4526 Order Date: 01/16/2020 PO Number: POHB045579								
8	25	25	0	0	EA	DART-D3041-7P-UNPAINTED Clamp	C	4526-08
Order No: 4526 Order Date: 01/16/2020 PO Number: POHB045579								

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The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Deborah Rish

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.